Nordson

### Instruction Sheet P/N 397 522 A

– English –

# Electrostatic Cable Coater ECC 700: Changing Operating Voltage

## **Safety Instructions**



**WARNING:** Allow only qualified personnel to perform the following tasks. Observe and follow the safety instructions in this document and all other related documentation.



**WARNING:** Disconnect unit from line voltage before beginning retrofitting.

### **Changing Operating Voltage**



1 Main control module

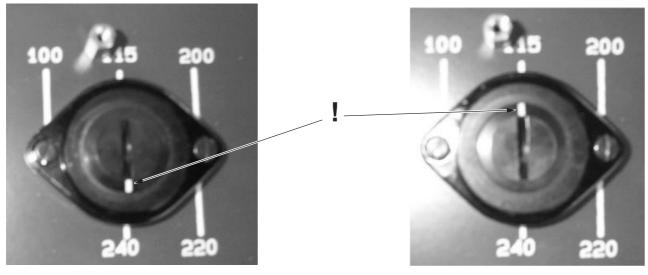
3 Terminal box

4 Motor circuit breaker

2 Control units (max. 4) for Versa guns

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#### Main Control Module



operating voltage of the system.

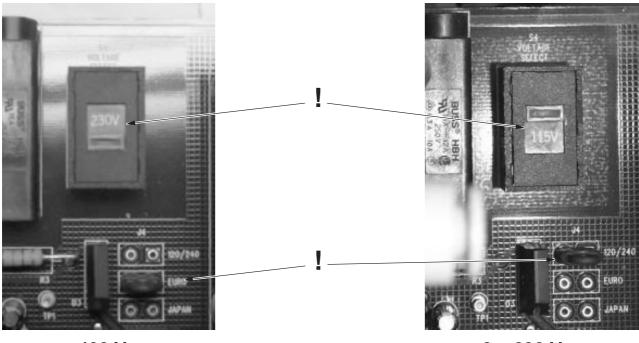
400 V

3 x 230 V

#### Control Units for Versa Guns

**NOTE:** The voltage stated on the voltage selector and on the circuit board does not indicate the operating voltage of the system.

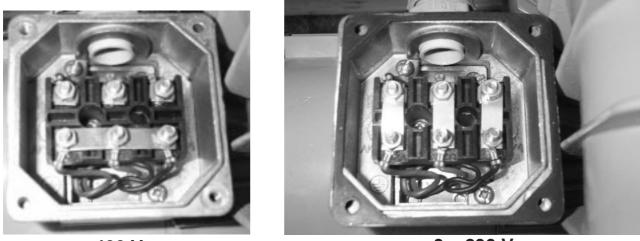
NOTE: The voltage stated on the voltage selector does not indicate the







#### Terminal Box



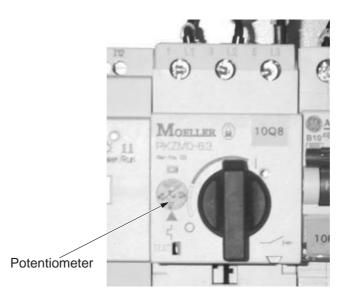
400 V

3 x 230 V

## After Changing Operating Voltage

#### Motor Circuit Breaker

The switching threshold of the poteniometer must be increased to approx. 5 A if the motor circuit breaker (overcurrent protection) has tripped during operation:



#### ID Plate

The specifications on the ID plate must be changed if the operating voltage was changed.

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