

# Hopper Gasket Service Kits

## 1. Description

Hopper gasket service kits replace lid gaskets on the following powder feed hoppers:

- HRV-1 (11.4 kg, 25 lb)
- HRS-II (22.7 kg, 50 lb)
- HR-2-50 (22.7 kg, 50 lb)
- HR-2-80 (36.3 kg, 80 lb)
- HR-8-80 (36.3 kg, 80 lb)
- HR-16-150 (68.2 kg, 150 lb)

Each kit includes a new gasket and a tube of adhesive. One tube of adhesive is enough to install five gaskets on 25- and 50-lb hoppers, three gaskets on 150 lb hoppers.

## 2. Installation

Remove the old gasket from the hopper lid and clean the lid. The lid must be clean, dry, and dust-free or the adhesive will not work.

Apply a thin, even coat of adhesive to the lid. Press the new gasket into place, then wipe off any excess adhesive. Refer to the instructions on the tube for curing times.

## 3. Parts

Gaskets and adhesive can be ordered separately, in quantity.

25-lb Hopper Kit	50- and 80-lb Hopper Kit	150-lb Hopper Kit	Description	Quantity
144 819	144 818	309 518	Service kit, gasket, lid	1
144 817	144 820	309 517	• Gasket, lid	1
900 491	900 491	900 491	• Adhesive, tube	1

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