

55 Gallon Powder Drum Truck

Dolly Parts

See Figure 1.

Item	Part	Description	Quantity	Note
–	248680	Dolly, drum powder, 55 gallon	1	
1	248682	• Truck, drum, modified	1	
2	981211	• Screw, hex head, $\frac{1}{4}$ –20 x 0.750 in., cap, zinc	3	
3	983140	• Washer, lock, e, split, $\frac{1}{4}$ in., steel, nickel	3	
4	984210	• Nut, hex, jam, $\frac{1}{4}$ –20, steel, zinc	3	
5	247811	• Strap, ground	1	
6	242654	• Gasket, cabinet	2 ft	
7	247810	• Strap, ground	1	
8	247812	• Vibrator, turbine	1	
9	981601	• Screw, hex head, $\frac{1}{2}$ –13 x 1.500 in., cap, zinc	2	
10	983180	• Washer, lock, split, $\frac{1}{2}$ in., steel, zinc	2	
11	984170	• Nut, hex, regular, $\frac{1}{2}$ –13, steel, zinc	2	
12	247809	• Strap, ground	1	
13	247808	• Strap, ground	1	
14	247815	• Hose, air, $\frac{1}{4}$ in. ID x 6 ft	1	
15	240674	• Tag, ground	2	
16	983021	• Washer, flat, e, 0.203 x 0.406 x 0.040 in., brass	2	
17	984129	• Nut, hex, machine, 10–32, brass	2	
18	983120	• Washer, lock, e, split, #10, steel, nickel	2	

Continued...

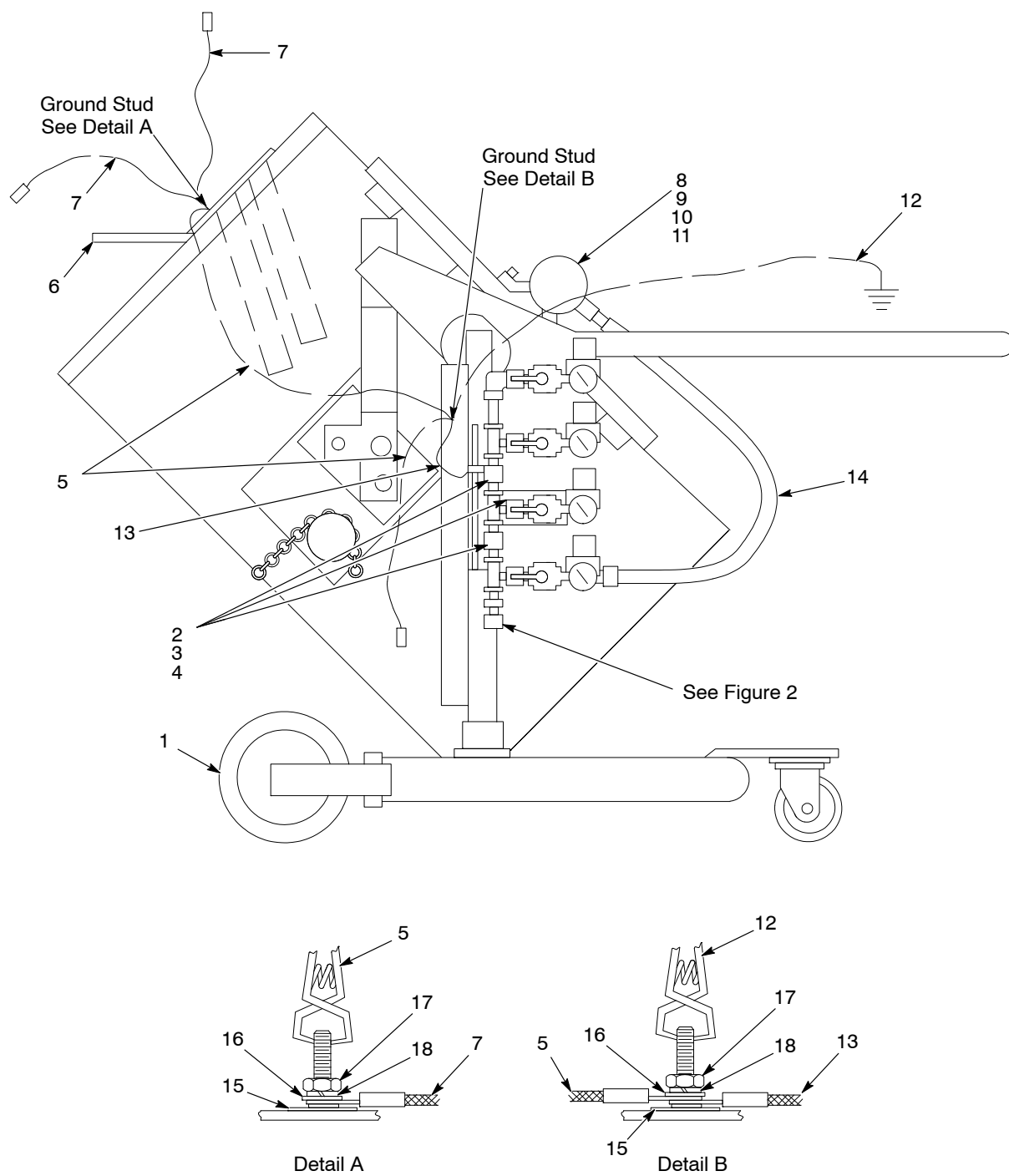


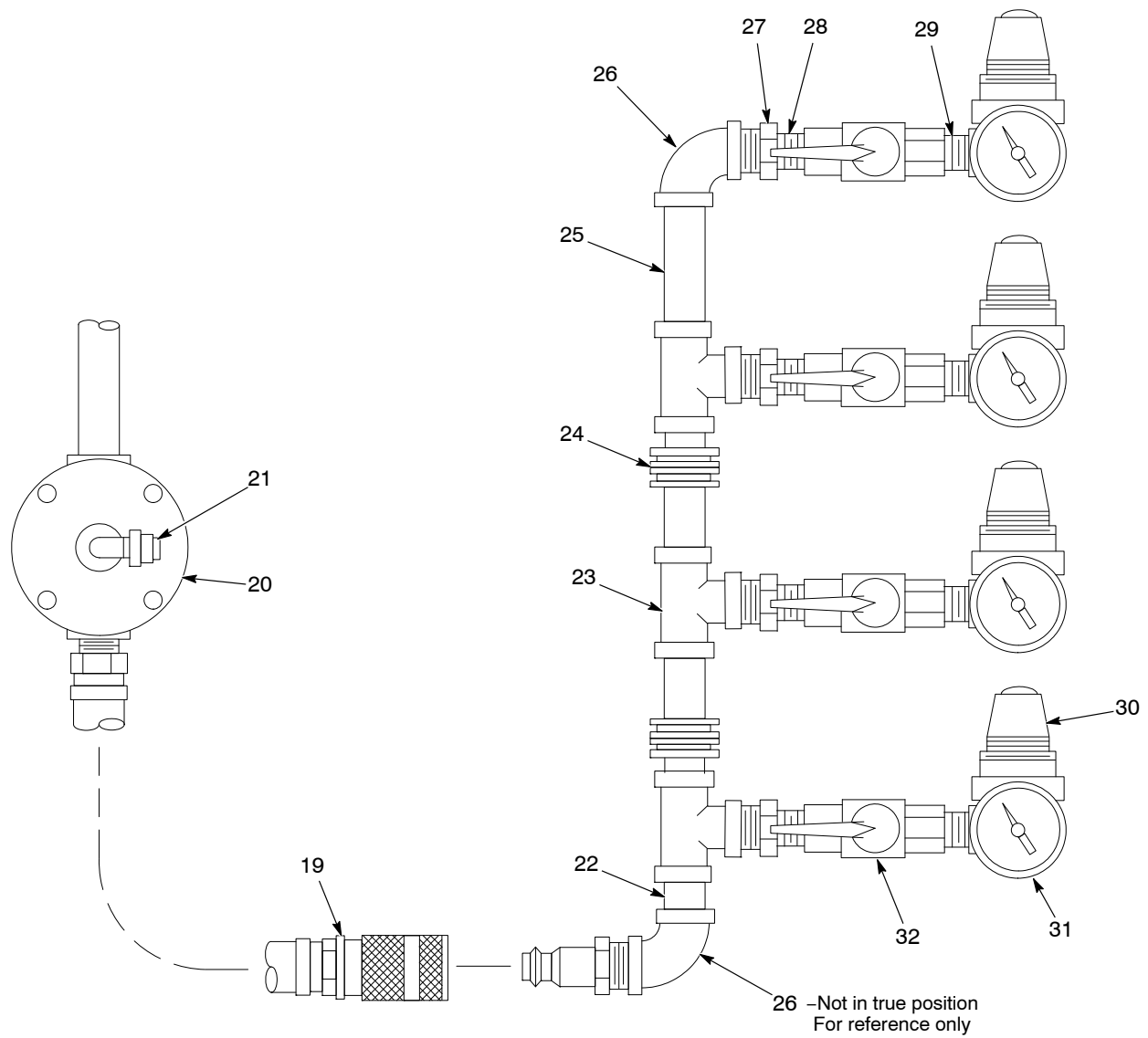
Figure 1 Dolly Parts (1 of 2)

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Dolly Parts *(contd)*

See Figure 2.

Item	Part	Description	Quantity	Note
19	247814	• Hose, air, 3/8 in. ID x 15 ft	1	A
20	901074	• Valve, air pilot, 2 way	1	
21	971406	• Elbow, 1/4 in. tube x 1/4 in. NPT, brass	1	
–	179291	• Manifold, air, 55 gallon powder truck	1	
22	973087	• • Nipple, steel, schedule 40, 3/8 in. NPT, 1.50 in., steel	1	
23	973272	• • Tee, pipe, class 150, 3/8 in. NPT, steel, zinc	3	
24	900727	• • Grommet, rubber	6	
25	973086	• • Nipple, steel, schedule 40, 3/8 in. NPT, 2.50 in., steel	3	
26	973088	• • Elbow, pipe, 90, 3/8 in. NPT, galvanized	2	
27	973370	• • Bushing, reduction, 3/8 x 1/4 in. NPT, steel, zinc	4	
28	973085	• • Nipple, steel, schedule 40, 1/4 in. NPT, 0.87 in., steel	4	
29	97032	• • Nipple, steel, schedule 40, 1/4 in. NPT, 2.50 in., steel	4	
30	901491	• • Regulator, miniature	4	
31	901237	• • Gauge, air, 0–100 psi, 0–7 kg/cm2	4	
32	901090	• • Valve, ball, shutoff, 2 way, 1/4 in. NPT	4	
NS	900236	• Sealant, paste, PTFE	AR	
NOTE A: Apply to all pipe threads before installation. Do not allow paste to enter ports or air passages.				
AR: As Required				
NS: Not Shown				



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Figure 2 Dolly Parts (2 of 2)

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