

Transfer Pump Pneumatic Assembly

Description

See Figure 1. The Transfer Pump Pneumatic Assembly is used with the powder drum truck. It automatically adds powder to a powder coating system's powder feed.

See Figure 2 for the available spare parts.

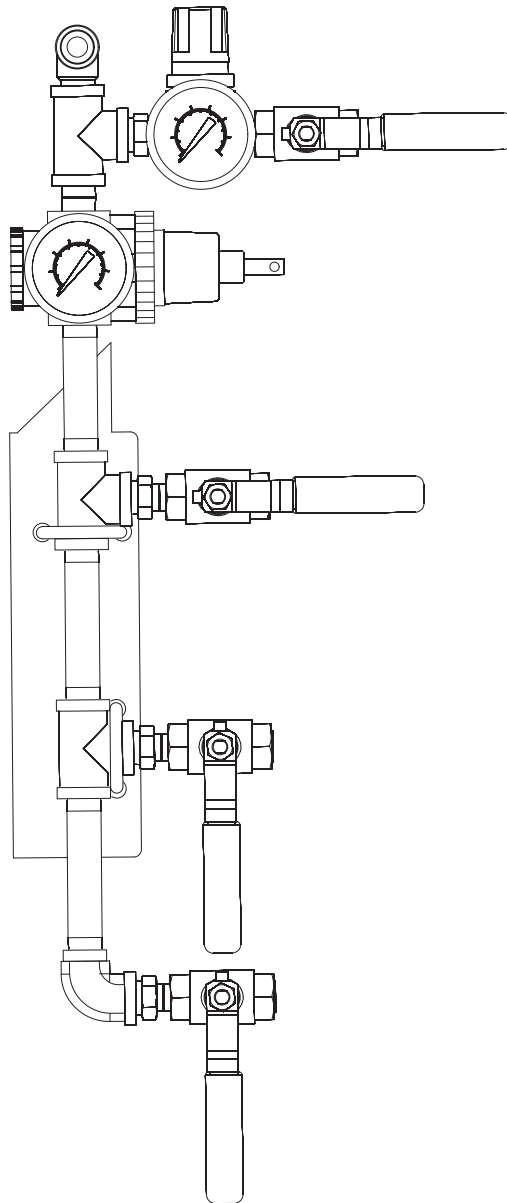


Figure 1 Transfer Pump Pneumatic Assembly

Parts

See Figure 2.

To order parts, call the Nordson Industrial Coating Systems Customer Support Center at (800) 433-9319 or contact your local Nordson representative.

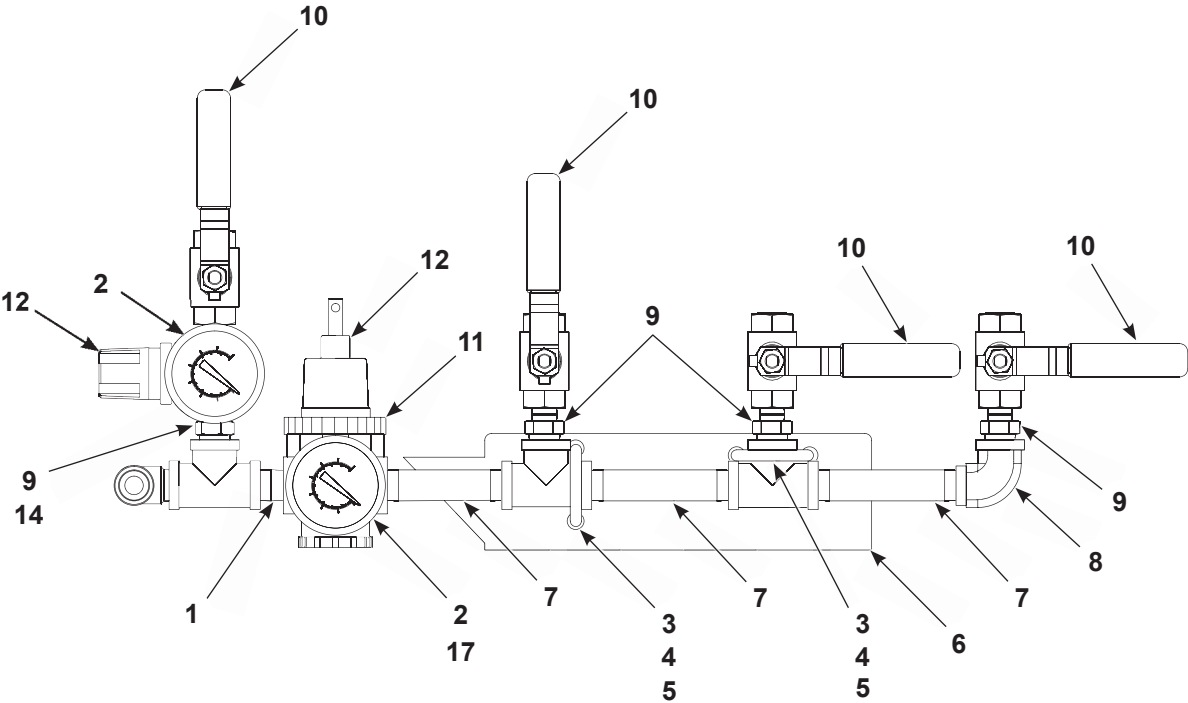


Figure 2 Transfer Pump Pneumatic Assembly Parts (Rotated 90°)

Item	Part	Description	Quantity	Note
—	1061533	MANIFOLD ASSEMBLY, drum truck, transfer pump	1	
1	-----	• NIPPLE, pipe, standard, 3/8-in. NPT x 1.12-in. long	2	
2	-----	• GAUGE, air, 0–100 psi, 0–7 kg/cm	2	
3	-----	• U-BOLT, 3/4 in.	2	
4	-----	• HEX NUT, serrated, 1/4-20, steel, zinc	4	
5	-----	• WASHER, lock, internal/external tooth, 1/4 in.	4	
6	-----	• BRACKET, manifold, transfer pump, drum	1	
7	-----	• NIPPLE, pipe, standard, 3/8 NPT x 4 in. long	3	
8	-----	• ELBOW, pipe, hydraulic, 90, 3/8, steel, zinc	1	
9	-----	• BUSHING, pipe, hydraulic, 0.375 x 0.25 in.,	4	
10	-----	• VALVE, ball, 1/4-in. NPT	4	
11	-----	• NUT, panel mtg., regulator	1	
12	-----	• REGULATOR, air, 3/8-in. NPT	1	
13	-----	• REGULATOR, air, 1/4-in. NPT	1	
14	-----	• NIPPLE, pipe, standard, 1/4-in. NPT x 0.87-in.	1	
15	-----	• ELBOW, pipe, hydraulic, 90, 3/8 in., steel, zinc	1	
16	-----	• TEE, pipe, class 150, 3/8 in., steel, zinc	3	
17	-----	• BUSHING, pipe, hyd., 1/4 x 1/8 in. steel, zinc	1	