

## **Side-Mount Pump Mounting Kit**

## Installation

Use this kit to side-mount Nordson 100 Plus and Modular powder pumps.

**NOTE:** Cut the pickup hose so the end is at least 25 mm (1 in.) above the fluidizing plate. If it is too close, air bubbles and unfluidized powder could be pulled into the pump, resulting in uneven powder flow to the spray guns.

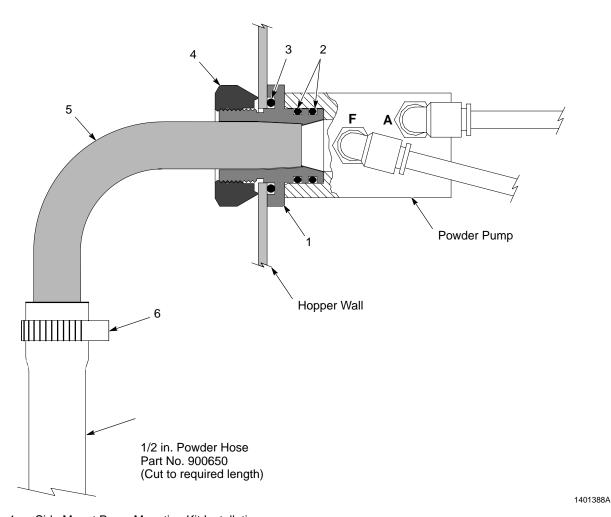


Figure 1 Side Mount Pump Mounting Kit Installation

1. Pump mount

3. O-ring

5. Pickup tube

2. O-rings

4. Ground nut

6. Hose clamp

Note: O-rings (item 2) are conductive silicone. Do not replace them with non-conductive O-rings.

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## **Parts**

To order parts, call the Nordson Finishing Customer Support Center at (800) 433-9319 or your local Nordson representative.

See Figure 1.

Item	Part	Description	Quantity	Note
-	1051479	KIT, pump mount w/90-degree angled pickup tube	1	
1	114225	MOUNT, pump	1	
2	941185	O-RING, silicone, conductive, 0.875 x 1.062 in.	2	
3	942161	O-RING, silicone, 1.125 x 1.375 x 0.125 in.	1	
4	142382	NUT, ground, pump mount	1	
5	1051448	TUBE, pickup, angled, 90 degrees	1	
6	939247	CLAMP, hose, snap-it	1	

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