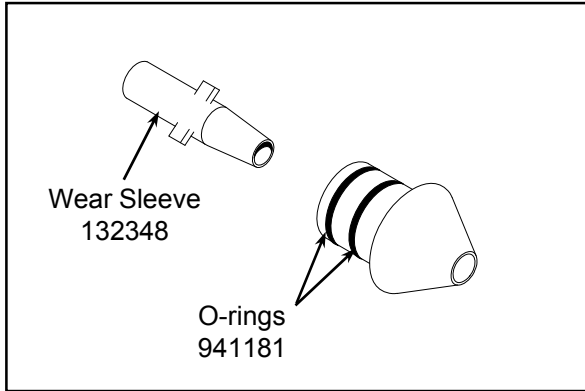


Conical Nozzle Selection Chart for Versa-Spray® II Powder Spray Guns

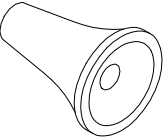
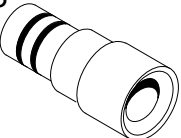
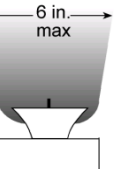
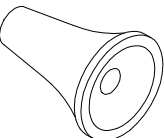
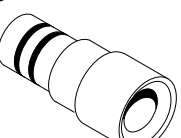
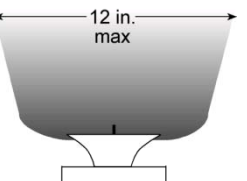
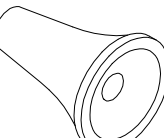
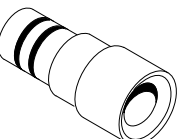
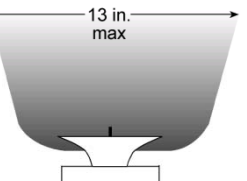
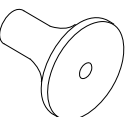
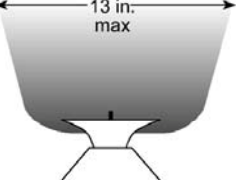
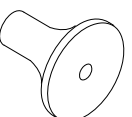
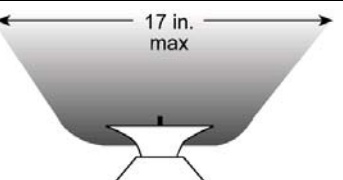
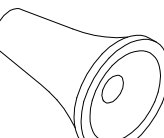
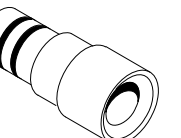
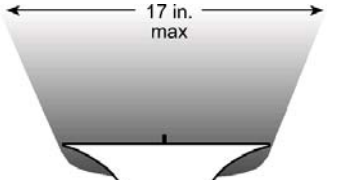
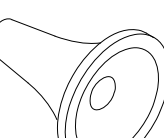
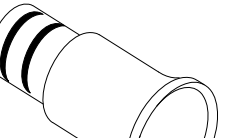
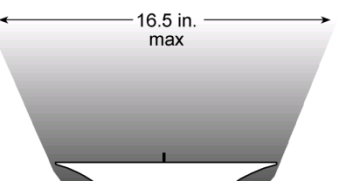


Conical nozzles are typically used on manual guns.



All conical nozzles use the same wear sleeve and O-rings.

NOTE: All nozzles listed on this chart come with O-rings. Wear sleeves must be ordered separately.

Deflector	Used with This Nozzle	Spray Pattern	Powder Velocity	Application
14 mm 135865 	32 mm 145558 with pattern adjuster 144759 		High	Manual Touch-up
16 mm 147880 	32 mm 145558 with pattern adjuster 144759 		Medium-High	General Finishing
19 mm 133714 	32 mm 145558 with pattern adjuster 144759 		Medium	Large Surfaces
19 mm 173138 	Short Versa-Spray II 132348 		Medium	Large Surfaces
26 mm 173141 	Short Versa-Spray II 132348 		Medium-Low	Parts with Gaps and Recesses
26 mm 133734 	32 mm 145558 with pattern adjuster 144759 		Medium-Low	Parts with Gaps and Recesses
38 mm 249233 	45 mm 144789 		Low	Large Surfaces

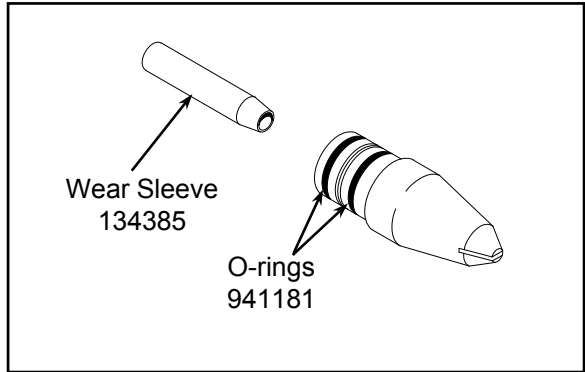
Nordson Corporation
Powder Customer Service
300 Nordson Drive • Amherst, OH 44001 • (800) 433-9319
Email: finishing_csc@nordson.com
www.nordson.com

Nordson Canada, Limited
1211 Denison Street • Markham, Ontario L3R 4B3
(800) 463-3200
www.nordson.ca

Nordson Deutschland GmbH
Heinrich-Hertz-Strasse 42 • 40699 Erkrath, Germany
Phone: 49-211-9205-0
Email: powder.systems@de.nordson.com
www.nordson-finishing-eu.com



Flat-Spray nozzles are typically used on automatic guns.



All flat-spray nozzles use the same wear sleeve and O-rings.

NOTE: All nozzles listed on this chart come with O-rings. Wear sleeves must be ordered separately.

Nozzle	Spray Pattern	Powder Velocity	Application
2.5 mm Flat Spray 134384		High	Large, Flat Surfaces
3 mm Flat Spray 139902		Medium-High	Fine Finish on Flat Surfaces
4 mm Flat Spray 141045		Medium-Low	Touch-Up
6 mm Flat Spray 139903		Low	Reinforcement
60-Degree Cross-Cut 141017		Medium-Low	Recess Reinforcement
90-Degree Cross-Cut 141015		Low	Deep Recesses
Castle 147877		Medium-Low	Pin Point