

hDR Pump Service Kits

Refer to the hDR manual 1609677 for complete service and parts information.

Hydraulic and Air Section Service Kits

See Figures 1, 2, 3 and the following table.

Section	Item	Kit	Part Number	Note
Hydraulic Section	A	Hydraulic Section Repair Kit	1609660	A
	B	High-Pressure Check Service Kit	1609658	A
	C	Siphon Check Service Kit	1609659	
	D	Hydraulic Packing Service Kit	1609657	
	E	Solvent Seal Packing Gland Service Kit	1609656	
Air Motor Section	F	Air Motor Repair Kit, green, cut	1616434	
		Air Motor Repair Kit	141436	
Air Valve Section	G	Air Valve Repair Kit	141435	
NOTE A: Kit also contains gasket (Nordson part number 1619674), not shown.				

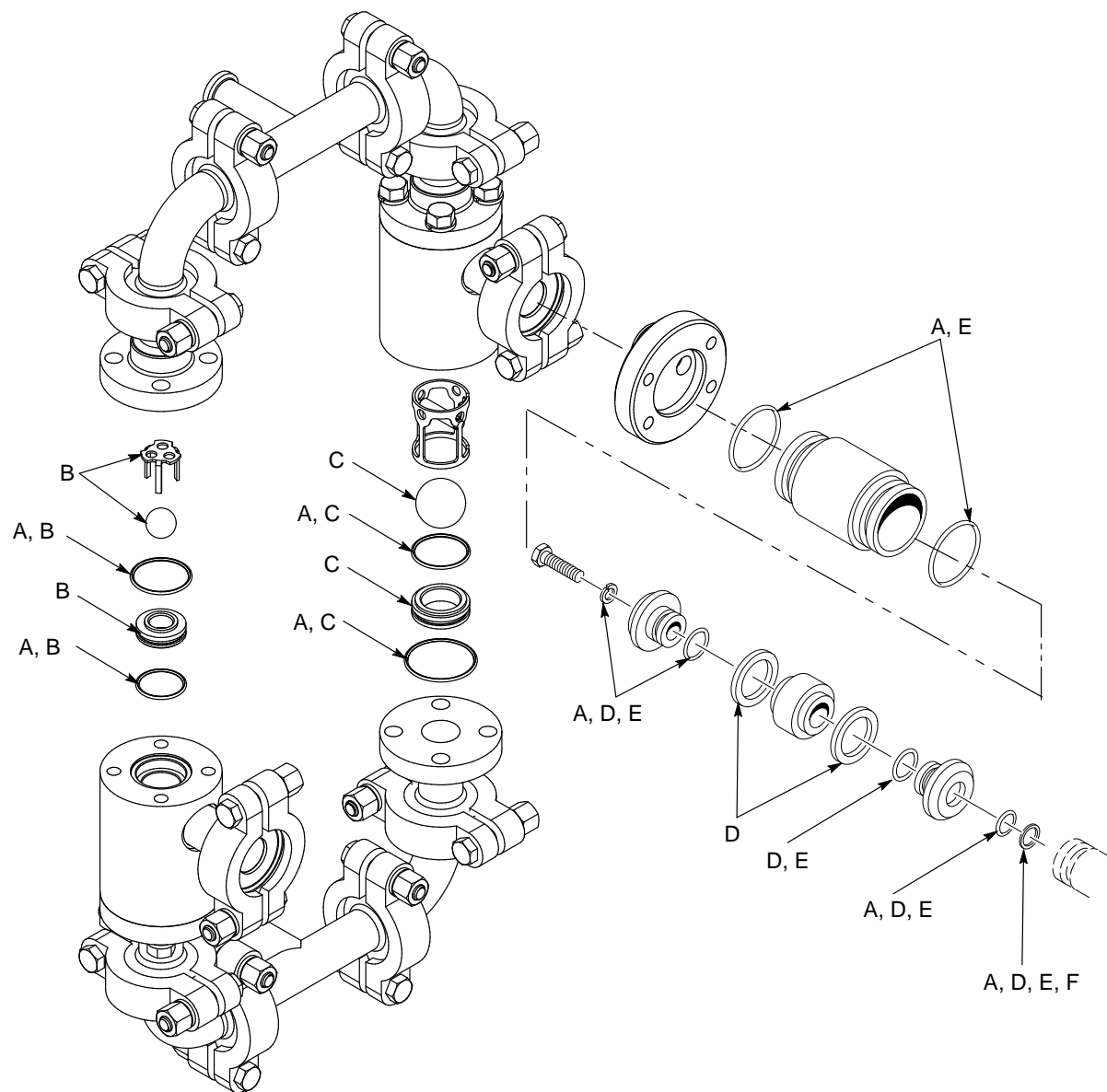


Figure 1 Hydraulic Section

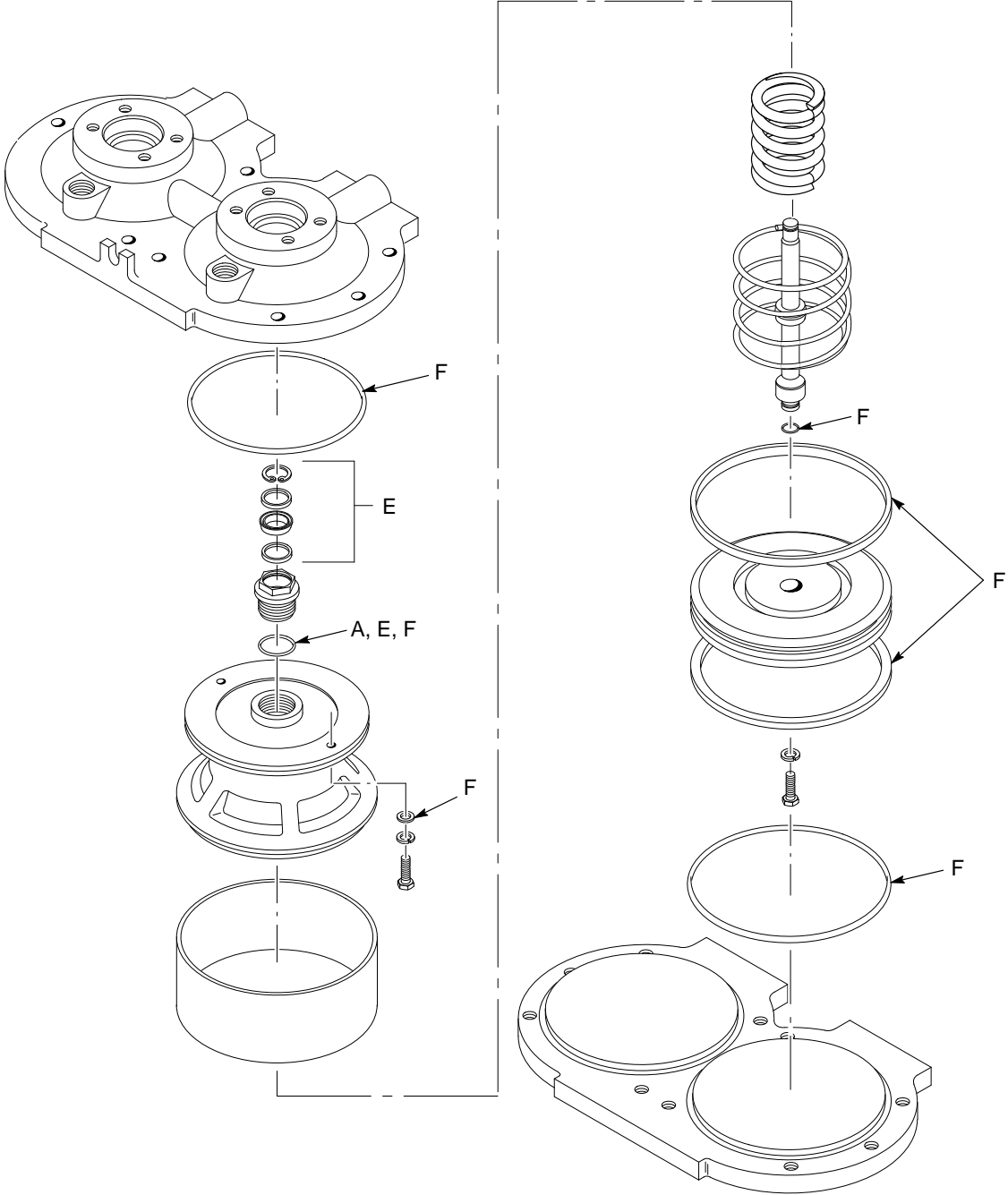


Figure 2 Air Motor Section

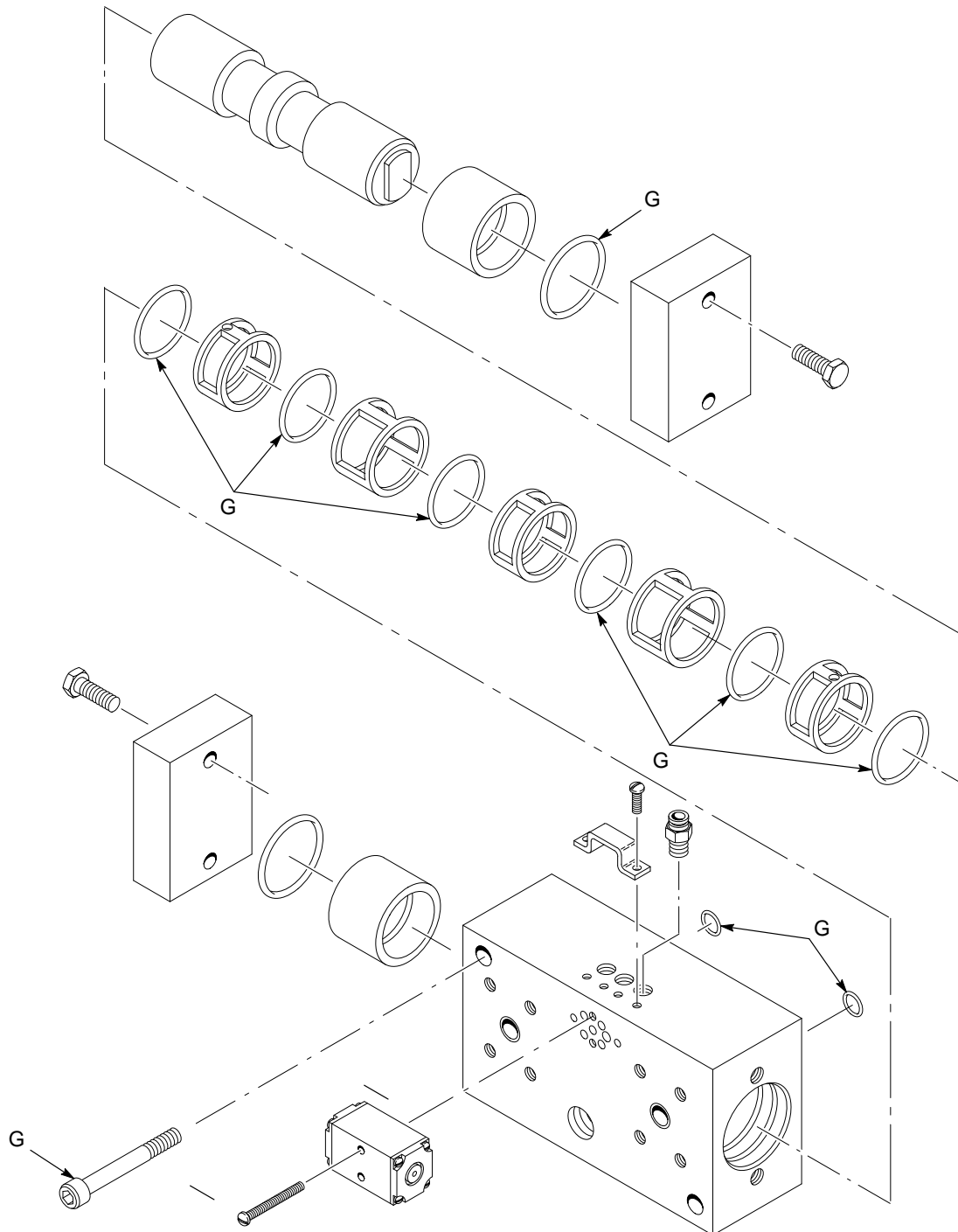


Figure 3 Air Valve Section

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