Finishing Equipment Division, Amherst, Ohio 44001 SUPERSEDES 9/80

ISSUED 6/81

NORDSON MODEL A9A WELDED SEAM CAN STRIPE AIRLESS AUTOMATIC GUN

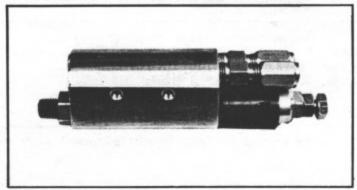


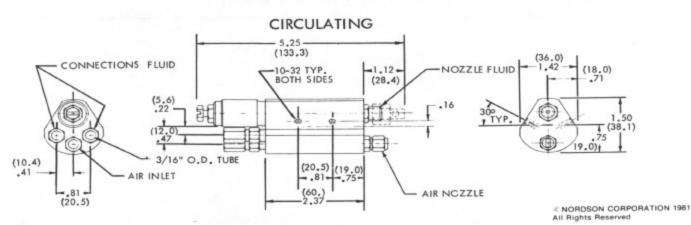
Figure 1 - Nordson Model A9A Gun

DESCRIPTION

The Nordson Model A9A is an Automatic Airless spray gun used for applying special sealant to the welding seam inside stripe of 3-piece cans. Used primarily in the can industry, this gun is designed to mount directly to can body making machine stub-horn and operate at cycles in excess of 250 cps.

Lightweight, rugged, and dependable, the Model A9A welded seam stripe gun consists of a body, heavy-duty replaceable packing cartridge unit, signal control air connector (for gun turn-on and turn-off) and air curtain (fan pattern) control connector, air nozzle, and fluid connectors.

NON-CIRCULATING (33.3) (26.9)(28.4) -1.06-(7.17) .28 FLUID NOZZLE (3.9 1.50 (38.1)38 (9.6) (15.0 (20.5) (19.0) +.81--3/16" 2.37 (60.) AIR NOZZLE AIR INLET O.D. TUBE FLUID INLET ✓ #10-32 TYP. BOTH SIDES



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PARTS LIST

Part No.	Description	Req¹d.
	Gun, A9A, Welded Seam Stripe (Non-Circ.) Gun, A9A, Circulating . Connector, 3/16 Tube, 1/8 Male . Cartridge, A9A, w/Thiokol Seals . Plug, 3/8-24 Straight Thread Nozzle, Air	1 1 2 1 1

^{*} This item is available as an option and is not shipped with the gun.

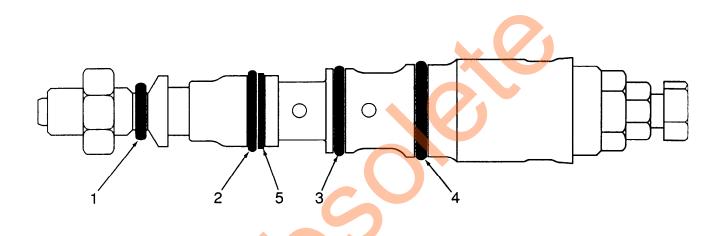


Figure 2 - Cartridge Seal Kit

Ref.	Part No.	Description	Req'd.
-	106 419	Kit, O-ring, A9A Cartridge . O-ring, Thiokol, 5/16 x 7/16 x 1/16 . O-ring, Thiokol, 7/16 x 9/16 x 1/16 . O-ring, Buna N, 1/2 x 5/8 x 1/16 . O-ring, Buna N. 9/16 x 11/16 x 1/16 . Ring, Back-up, Single, 7/16 x 9/16	1
1	940 119		4
2	940 135		4
3	940 144		4
4	940 154		4
5	954 013		4