Pro-Flo® I/O Board Indicators

Inputs (Green)
- ○ Internally Used
- ○ Part Strobe
- ○ Internally Used
- ○ Internally Used
- ○ Cir Fit Queue
- ○ Fault Ack.
- ○ Gun
- ○ Purge

sw Pos 0

Outputs (Red)
- ○ Dispenser Rdy
- ○ Alarm MSB
- ○ Alarm
- ○ Alarm
- ○ Alarm LSB
- ○ Fault Strobe
- ○ Internally Used
- ○ Internally Used

Inputs (Green)
- ○ Internally Used
- ○ Internally Used
- ○ Part ID MSB
- ○ Part ID
- ○ Part ID
- ○ Part ID
- ○ Part ID
- ○ Part ID LSB

sw Pos 1

Outputs (Red)
- ○ Part OK
- ○ Bead Defect Ckt OK
- ○ Bead Defect Det.
- ○ User Assigned 1
- ○ User Assigned 2
- ○ User Assigned 3
- ○ User Assigned 4
- ○ Internally Used

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- ○ Part ID
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- ○ User Assigned 4
- ○ Internally Used

Pro-Flo® II Gun Board Test Points

1 Ground
2 Analog Signal 1 (0–5V)
3 Analog Signal 2 (0–5V)
4 Upstream Pressure (0–5V)
5 Nozzle Pressure (0–5V)
6 Velocity Transducer (0–5V)
7 Servo Current (–10 – +10V)
8 Servo D/A (0– –5V)
9 Air D/A (0– –5V)
10 Aux D/A (0– –5V)
11 Gun Temp.
12 5V Reference
13 Aux D/A (0– –5V)
14 Position Transducer (0–5V)
15 Flow Meter (0–5V Square Waves)

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