

Rhino® Pump Service Kits

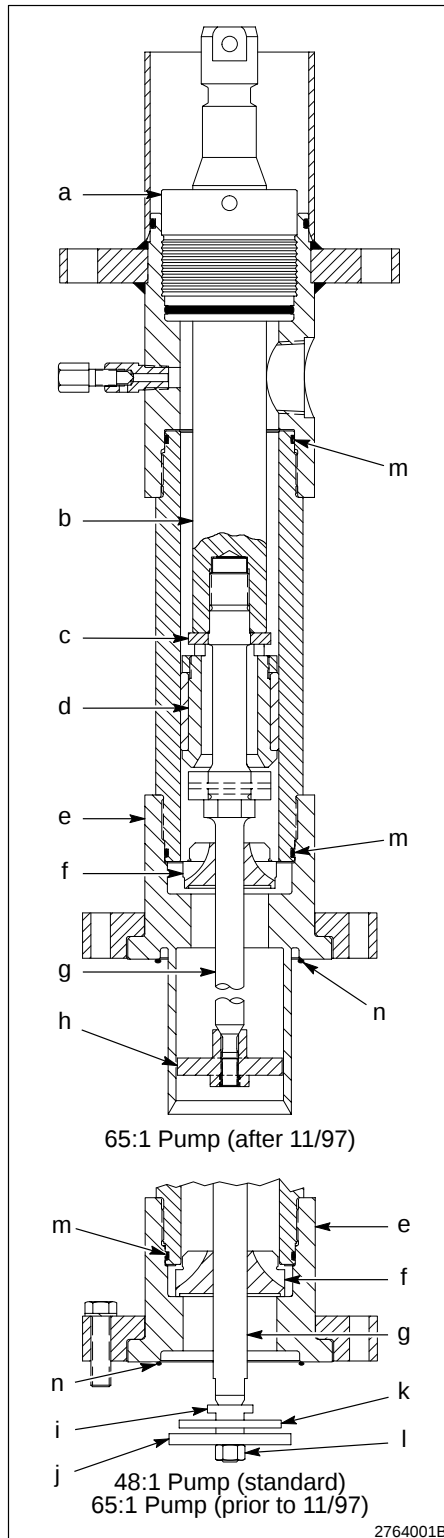
To order the appropriate pump service kit, use the following part numbers and illustrations to determine your hydraulic section ratio (48:1 or 65:1).

48:1 Pumps

Kit	Item	Part	Description	Quantity
1	a	239 818	Gland, kit, pump, urethane	1
2	—	306 239	Drive train kit, 48:1 screw type	1
	a	-----	• Gland, kit, pump, urethane	1
	b	-----	• Rod, plunger, 48:1	1
	c	-----	• Spacer, 1.81 OD x 0.93 ID	1
	d	-----	• Piston assembly, 48:1 piston	1
	f	-----	• Plate, check, lower	1
	g	-----	• Rod, upper check	1
	i	-----	• Retainer, washer	1
	j	-----	• Disc, shovel	1
	k	-----	• Washer, 0.65 ID x 2.25 OD	1
	l	-----	• Nut, hex, self-locking, 3/8-24	1
	m	-----	• O-ring, Viton, 2 11/16 x 2 7/8 x 3/32	2
	n	-----	• O-ring, Viton, 3.00 x 3.125 x 0.063	1
3	—	306 262	Kit, shovel, 48:1 Rhino	1
	i	-----	• Retainer, washer	1
	j	-----	• Disc, shovel	1
	k	-----	• Washer, 0.65 ID x 2.25 OD	1
	l	-----	• Nut, hex, self-locking, 3/8-24	1
4	—	225 793	48:1 hydraulic assembly (as shown)	1
5	—	306 243	Kit, check and seat, 48:1 pump	1
	e	-----	• Housing, bottom plate, pump 48:1	1
	f	-----	• Plate, lower check	1
	m	-----	• O-ring, Viton, 2 11/16 x 2 7/8 x 3/32	1
	n	-----	• O-ring, Viton, 3.00 x 3.125 x 0.063	1

65:1 Pumps

Kit	Item	Part	Description	Quantity
1	a	239 819	Gland, kit, pump, urethane, nylon	1
2	—	306 237	Drive train kit, 65:1 screw type	1
	a	-----	• Gland, kit, pump, urethane, nylon	1
	b	-----	• Rod, plunger, 65:1	1
	c	-----	• Spacer, 1.50 OD x 0.93 ID x 0.25	1
	d	-----	• Piston assembly, 65:1 piston	1
	f	-----	• Plate, check, lower	1
	g	-----	• Rod, upper check	1
	h	-----	• Shovel, 2.38 inch diameter	1
	m	-----	• O-ring, Viton, 2 11/16 x 2 7/8 x 3/32	2
	n	-----	• O-ring, Viton, 3.00 x 3.125 x 0.063	1
3	h	295 971	Shovel, 2.38 inch diameter	1
4	—	225 791	65:1 hydraulic assembly (as shown)	1
5	—	306 242	Kit, check and seat, 65:1 pump	1
	e	-----	• Housing, bottom plate, pump, 65:1	1
	f	-----	• Plate, lower check	1
	m	-----	• O-ring, Viton, 2 11/16 x 2 7/8 x 3/32	1
	n	-----	• O-ring, Viton, 3.00 x 3.125 x 0.063	1



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