

NORDSON[®] FOAMMIX[®] A/T SAFETY LOCKOUT PROCEDURE



WARNING! Read and understand the Safety Section in the FoamMix A/T Manual (No. 28-3) before operating the system. Failure to observe recommended safety procedures may result in personnel injury and/or equipment damage.

1. Enter the SHUTDOWN mode of operation at the controller keypad/display.
2. Turn OFF the pump and close the external mastic regulator.
3. Remove front and back panels.
4. Bleed low air pressure regulator (V1) down to 0 psi. (Regulator V1 supplies air to the external mastic regulator).
5. Trigger the dispensing guns to relieve sealant pressure inside the mixer.



WARNING! Failure to perform Step 6 may result in personal injury.

6. Verify that sealant pressure is less than 200 psi at the controller keypad/display.
7. Bleed low pressure air regulator (V3) down to 0 psi. (Regulator V3 supplies air to the oil pump).
8. Relieve oil pressure to reservoir via diverter valve (V4) located on the oil manifold (M2).



WARNING! Failure to perform Step 9 may result in personal injury.

9. Verify that oil pressure is less than 200 psi at the controller keypad/display.
10. Close high pressure air shutoff valve (V10) located on manifold (M3).
11. Relieve high pressure air regulator (V11) until it reaches its full counterclockwise OFF position.



WARNING! Failure to perform Step 12 may result in personal injury.

12. Verify that mixer gas pressure is less than 200 psi at the controller keypad/display.



WARNING! This equipment contains energized potentials that could be fatal.

13. Shut off and lock out electrical disconnect on electrical enclosure.
14. The unit is now ready for service by qualified personnel.