

Rhino[®] SD Purge Buttons for Electric Changeover Controls

Description

See Figure 1. The purge button (4) mounts to Rhino[®] SD electric changeover controls (6). It is used by the operator to perform manual purge functions during system operation. Purge buttons are available in 24-Vdc and 120-Vac versions.

Repair



WARNING: Allow only qualified personnel to perform the following tasks. Follow the safety instructions in this document and all other related documentation.



WARNING: Disconnect and lock out power to the system before performing repairs.

See Figure 1. Use the following procedure to replace a purge button.

NOTE: The cable (5) is part of the control panel interface module.

1. Disconnect the cable (5) from the purge button (4).
2. Remove the screws, (3), nuts (1), and lock washers (2) securing the purge button (4) to the electric changeover controls (6).
3. Install the new purge button (4) onto the electric changeover controls (6) using the screws (3), lock washers (2), and nuts (1). Tighten the screws securely.
4. Connect the purge button cable (5) to the purge button (4).

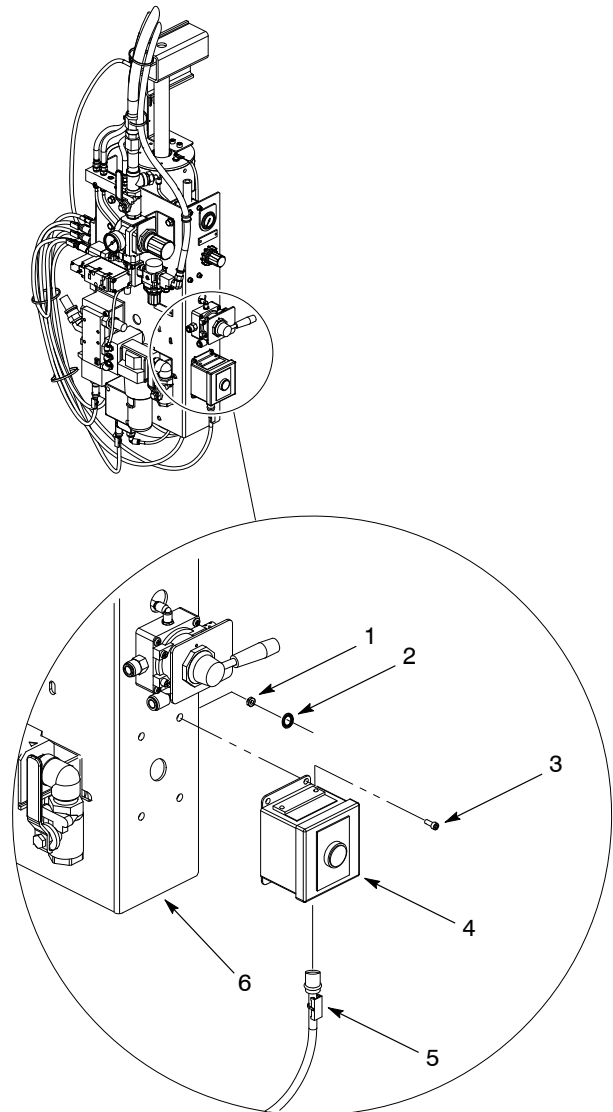


Figure 1 Typical Rhino SD Purge Button
(24 Vdc version shown)

Parts

To order parts, call the Nordson Industrial Coating Systems Customer Support Center at (800) 433-9319 or contact a local Nordson representative.

See Figure 2 and refer to the following parts list.

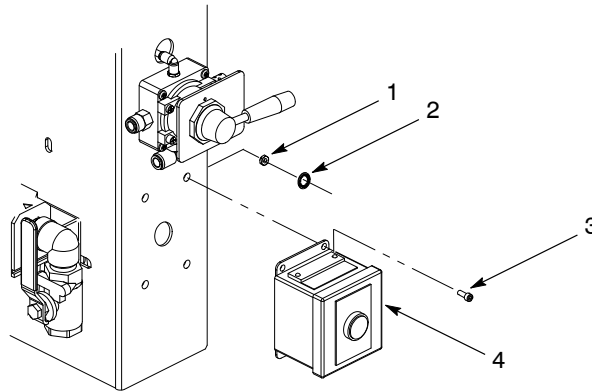


Figure 2 Rhino SD Purge Button

Item	Part	Part	Part	Description	Quantity	Note
—	1042562	—	—	MODULE, purge button, 24 Vdc, Type-G	1	
	—	1049308	—	MODULE, purge button, 24 Vdc, Type-F	1	
	—	—	1042574	MODULE, purge button, 120 Vac	1	
1	-----	-----	-----	• NUT, hex, 10-32	4	
2	-----	-----	-----	• WASHER, lock, internal, #10	4	
3	-----	-----	-----	• SCREW, socket, 10-32 x 0.5	4	
4	1042558	1049305	1042576	• SWITCH, purge	1	

Schematics

See Figure 3.

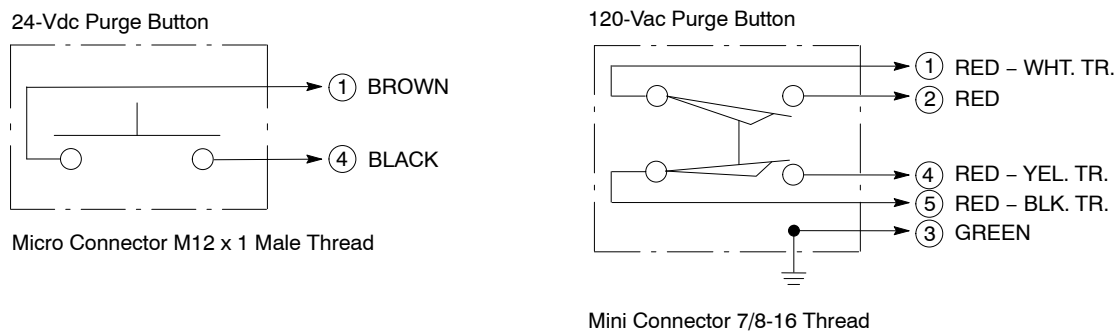


Figure 3 Rhino SD Purge Button

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