Air Flush Kit - P/N 1123346

Use the Air Flush kit to prevent fill system inlets from developing adhesive buildup.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
* 13mm wrench
* Cutter (for pneumatic tubing)
* 3mm Allen wrench

1. Disable air supply to the bin
2. Loosen the fastener (1), and remove and set aside the solenoid (2).
3. Assemble Flow Control Fitting (3) with the Flow Control Adaptor (4) as shown, then connect and secure to the Regulator by tightening fastener (1).
4. Bring together and hold the Solenoid (2) with the Connector (5), then secure to the Regulator by tightening fastener (6).
5. Cut the tube (11) as needed, then attach T-Fitting (7) as shown.
6. Cut the tube (8) as needed and connect as shown.
7. Cut the tube (12) as needed, attach Flow Check Valve (10) and connect as shown. **Note:** When connecting the Flow Check Valve, make sure the arrow is pointing down.
8. Cut tube (9) as needed and connect as shown.
9. Pull top of Flow Control Fitting knob (13), to unlock it. Twist knob until the dial indicates 3, then push down on knob to lock it. If more air is required, then increase the number on the Flow Control Fitting.
10. Enable air supply and resume normal operation.