Single/Multi Pump Box Replacement - P/N 1123149 and 1123015

Follow these instructions to replace an existing pump box, or to install a single/multi-pump box on a customer supplied bin or container.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
Drill, cutter, rivet gun or fastener driver, nut driver

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**Replacing an Existing Pump Box**

1. Remove the fasteners securing the pump box assembly to the bin.
2. Using the existing holes, line up and install the new pump box assembly.
   You must provide your own fasteners (rivets or screws).

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**Installing a New Single/Multi Pump Box**

1. From the outside of your bin, measure and mark the following:
   - **For a single pump box**
     - A - 9.90 inches (251.46 mm)
     - B - 3.19 inches (81.02 mm)
     - C - 3.53 inches (89.66 mm)
   - **For a multi-pump box**
     - A - 12.90 inches (327.66 mm)
     - B - 4.45 inches (113.03 mm)
     - C - 4.00 inches (101.60 mm)

   **Note:** The other measurements are common to both single and dual pump boxes.

2. Drill the 8 pilot holes 0.236 inches (6 mm) as shown. This is for installing the Retainer Plate to your bin.
Installing a New Single/Multi Pump Box (Continued)

3. Working from the outside of the bin, take the Retaining Plate, and insert the studs in the pilot holes you just drilled (A).

4. Mark the entire inside rectangle edge (B) as shown. This will be the area where you will have to cut out to accommodate the pump box.

5. Mark the other small holes (C). This is for the gasket and pump box assembly.

   When done, remove the Retaining Plate.

6. Do the following to continue:
   * Cut out the inside area you marked (B) (Refer to the picture in step 7.)
   * Drill the appropriate sized pilot holes (C) for the fastener you supply.
Installing a New Single/Multi Pump Box (Continued)

7. Working from the INSIDE of the bin, install the Retaining Plate by inserting the studs in the appropriately sized pilot holes.

Secure the Retaining Plate to the inside of the bin with the supplied acorn nuts. (Refer to the picture in step 8.)
Installing a New Single/Multi Pump Box (Continued)

8. Install and secure the pump box and gasket to the outside of the bin with your fasteners.