Follow these instructions to replace the Fulfill® lid assembly for a DB/VB 100 series melter.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
Enter each tool required

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Replacing a lid assembly for a BD/VB 100 series melter is a 4-step procedure.

**Step 1: Removing and Setting Aside the Control Box and other Components**

1. Purge the tank, then de-energize the system as directed in the *Maintenance* section of the melter manual. Make sure to remove all dirt and debris from the melter.

2. From the melter tank lid (1), remove and set aside the following:
   * Control Box (5) assembly and screws.
   * Level sensor probe (2)

**Note:** If you have the previous generation bin/tote, then you must also remove and set aside the following items:
   * Air pressure regulator/solenoid (pneumatic control unit) assembly (4) and bracket

If however, you plan to make use of the new bin/tote, then you do not have to remove the items listed above, as they will be discarded with on the old lid in the next step. These items are now located on the new bin/tote.

3. When done, proceed to the next step in this procedure.
Step 2: Removing the Existing Fulfill® Lid Assembly

1. Remove the front, right and rear cover panel, then remove the tank cover screws (2 per corner).
2. Remove the following:
   * (2) nuts holding the enclosure cover to the side bracket and (4) screws holding the enclosure cover to the electrical cover panel.
   * Remove the tank cover, insulation ring and enclosure cover (which has the lid attached).
3. When done, proceed to the next step in this procedure.

Step 3: Installing the New Fulfill® Lid Assembly

1. Place the enclosure cover onto the hopper top, and then replace the insulation ring and tank cover. Attach all with the (8) tank cover screws.
2. Reattach the nuts and screws removed in the previous step.
3. When done, proceed to the next step in this procedure.

Step 4: Re-Installing the Control Box and Other Components

1. Re-install the following on the new Fulfill® Lid:
   * Control Box (5) assembly and screws.
   * Level sensor probe (2)
2. Do the following to continue:
   * If you have the previous generation bin/tote, then re-install the bracket that holds the Air pressure regulator/solenoid (pneumatic control unit) assembly.
   * If you are using the new generation bin/tote, then proceed to the next step.
3. Replace the melter covers, make sure all wires and hoses are connected.
4. Resume normal operation.