Inlet Tube Replacement - P/N 1123118 and 1123119

The Inlet Diffuser prevents adhesive from clumping together and preventing the even distribution of adhesive into the tank.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
- M3 allen wrench
- M4 allen wrench

**Required Parts:**
- Inlet Diffuser (Qty 1)
- Lid Collar (Qty 1)
- M5 Screws (Qty 4)

1. De-energize the system as directed in the Maintenance section of the melter manual. Make sure to remove all dirt and debris from the melter.

2. Remove M5 screws and washers.

3. Remove Lid Collar and Diffuser Inlet tube.

4. Install new Diffuser Inlet tube and Lid Collar.

5. Secure with M5 screws and washers.