Hose Replacement with Harness - P/N 1121354, 1121355, 1121356, 1123157, 1123372, 1123373, 1123374 and 1123375

Hose replacement for the following:
- 4M STD, QD, FF2
- 4M, 9M and 18M Clear, QD, FF2

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
- Phillips screw driver

1. Refer to picture on the other side. Attach the melter end of the transfer hose onto the inlet of the Fulfill lid (1) and then turn the hose retaining ring clockwise until it is tight.

2. Attach the melter end of the transfer solenoid harness (2) onto the control box harness (3). Adjust or remove a cable tie wrap securing the solenoid harness to the transfer hose to provide sufficient clearance in order to make the connection.

3. Connect the ground loop on the melter end of the solenoid harness to one of the bolts on the base of the melter.

4. Attach the bin end of the transfer hose to the venturi pump (5), turn the hose retaining ring clockwise until it is tight, and then place the pump into the inlet of the storage bin pump box.

5. Secure the transfer hose to the storage bin by securing it with the swinging hinge (9) on top of the storage bin pump box.

6. QD users: Route the QD fitting (8) through the top of the pump box on the storage bin, and then secure the bulkhead fitting. Plug the end of the QD harness into the solenoid.

7. Loosen the bulkhead strain relief (10) and tighten it down in transfer hose solenoid pass-through slot (11) and then attach the solenoid harness to the solenoid on the pneumatic assembly (4) on the adhesive storage storage bin. QD users: Attach the other end of the solenoid harness onto the QD fitting on the storage bin.

8. Secure the ground wire with eyelet on the bin end of the transfer hose solenoid harness (or the bin QD) to the screw located on the plate behind the solenoid.

9. Connect the air tubing from the outlet of the pneumatic assembly on the adhesive storage storage bin (6) to the inlet of the pump.

10. Connect a customer supplied 12 mm OD air tubing to the inlet of the adhesive storage storage bin (7).

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