FulFill Sequencer PCA Board RetrFit - P/N 1123146

Use this instruction sheet to replace the sequencer PCA board.

WARNING: Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

Required Tools:
- 2.5 mm Hex driver
- Phillips head screw driver

1. Disconnect and lockout power to the sequencer.

2. Loosen the screws (1) and remove the sequencer top cover (2).

3. Disconnect wire connections from the PCA board (3). Make sure you write down or tag the wires so you will know where they go.
   **TIP:** Take a picture of the wiring before disconnecting any wires.

4. Loosen the four M3X8 screws (4) and remove the sequencer PCA board.

5. Install and secure the new sequencer PCA board with the four M3X8 screws (4).

6. Re-connect the wires to the PCA board.

7. Replace the sequencer top cover (2) and tighten the screws (1). When done, you can resume normal operation.