Hose Cuff and Retaining Ring Replacement - P/N 1123124 and 1123314

Use this kit to replace a damaged hose cuff/retaining ring.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
- For clear hoses: Torx T25 driver
- For gray hoses: Torx T24 driver

**Cuff (Qty 1)**

**Retaining Ring (Qty 1)**

**O-Ring (Qty 1)**

**Pan-head self-tapping screws (Qty 2)**

1. De-energize the system as directed in the Maintenance section of the melter manual. Make sure to remove all dirt and debris from the melter.

2. Do the following to replace the existing hose cuff and retaining ring:
   - Remove the screws (3) from hose cuff and discard them.
   - Remove the hose cuff (2) by turning it clockwise relative to the hose (5).
   - Install a new O-ring (1) in the groove near the flange on the hose cuff (2).
   - Slide the new retaining ring (4) onto the new hose cuff (2).
   - Turn the hose cuff counterclockwise on the transfer hose until it bottoms out or cannot be turned anymore.
   - Make sure the retaining ring is installed against hose cuff (2) flange, then install the new self-tapping screws (3) in the screw holes on hose cuff.

Note: Make sure the Retaining Ring (4) is oriented as shown in the picture below, otherwise it may not fit properly.