Adapter Board Service Kit - P/N 1120837

Use this service kit to install an adapter board on a ProBlue® Fulfill™ integrated fill system adhesive melter. This kit may also be used to replace an existing adapter board.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
- Phillips-head screwdriver
- 6-mm open-end wrench

### Install an Adapter Board

1. **Switch the melter off.**
2. **Disconnect electrical power to the melter at the local power disconnect switch.**
3. **Open the electrical enclosure door and locate the display/CPU board or the adapter board, as applicable.**
4. **Connect the loose end of the membrane cable (disconnected in step 1) to J2 on the new adapter board.**
5. **Connect the new adapter board cable (P/N 1120411) to J1 on the adapter board (2) and to X1 on the refill board (4). Ensure that the cable connectors are correctly aligned on the pin terminals.**
6. **Close the electrical enclosure door and restore the system to normal operation.**

### Replace an Adapter Board

1. **Disconnect the cables connected to J1 and J2 on the adapter board (2).**
2. **Remove the two bottom-left pan-head screws and washers (1) from the display/CPU board (3) standoffs.**
3. **Use the screws and washers removed previously (or from the service kit) to secure the new adapter board (2) to the display/CPU board.**
4. **Reconnect the membrane cable to J2 on the adapter board (2). Ensure that the cable connectors are correctly aligned on the pin terminals.**
5. **Reconnect the existing adapter cable (or the new adapter cable from the service kit) to J1 on the adapter board (2). Ensure that the cable connectors are correctly aligned on the pin terminals.**
6. **Close the electrical enclosure door and restore the system to normal operation.**