Follow these instructions to replace the membrane onto the control box of a Fulfill Retrofit melter.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

**Required Tools:**
- Philips screwdriver

1. Disconnect and lock out power to the Fulfill Retrofit control box.
2. Remove the 4 philips head screws that secure the top to the control box, and then remove the top.
3. Remove the existing ribbon cables from the XT2 and X1 terminal blocks.
4. Remove the existing membrane panel.
5. Remove the release paper backing from the new membrane panel, and affix the panel to the control box.
6. Install the new ribbon cables into the appropriate terminal connections on the XT2 and X1 terminal blocks.
7. Replace the cover on the control box. Tighten the four philips head screws.
8. Resume normal operation.